



**State Level Environment Impact Assessment Authority (SEIAA)**  
**Andhra Pradesh**  
**Government of India**  
**Ministry of Environment, Forests & Climate Change**  
A-3, Industrial Estate, Sanathnagar, Hyderabad-500 018.

BY REGD.POST WITH ACK DUE

Order No. SEIAA/ AP/ VSP/CON/08/2016/186-

Dt:26.05.2017.

Sub: SEIAA, A.P. - Development of Industrial Park of M/s.Andhra Pradesh Industrial Infrastructure Corporation Ltd., at Sy. Nos. 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258/ Part, 259, 260, 261, 262, 263, 264, 265, 266, 268, 292, 293, 294, 295, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, Pudi (V), Rambili Taluk, Visakhaptnam District, A.P. - Environmental Clearance - Issued - Reg.

- I. This has reference to your application submitted vide lr. dt. 10.08.2016 and subsequent lr. dt. 22.03.2017 seeking Environmental Clearance for the proposed Township and Area Development Project by Andhra Pradesh Industrial Infrastructure Corporation Ltd., at Sy. Nos. 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258/ Part, 259, 260, 261, 262, 263, 264, 265, 266, 268, 292, 293, 294, 295, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, Pudi (V), Rambili Taluk, Visakhaptnam District, A.P. The capital cost of the project is Rs. 20.52 Crores.
- II. It was reported that total site area of the project is Ac. 190.94, out of which Ac. 112.40 is total plotted area. Road area is Ac. 25.14; Open space is Ac. 11.93; Road widening and service corridor will cover Ac. 10.36; Common Facilities area is Ac.9.60; Commercial area is Ac. 9.50; Green area is Ac.7.17. and water bodies Ac.4.84. Total No. of plots 22 out of that 12 plots were already allotted and details are as follows:

The list of allotted industries and list of industries proposed are given in Table 1 & 2.

Table-1: List of Industries Allotted

S. No	Plot No	Industries Name	Product	Capacity	Area in Acres
1	1	M/S Kernos India Aluminate Technologies	Calcium Aluminate Binder	30000 TPA	20.55
2	2	Technology Center; Dev. Commissioner- MSME	Training center	-	20.00
3	7	Leisten Power & Infratech P.Ltd	Steam Turbines	300 MW Steam Turbine	5

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4	8	Shree Tandava Lakshmi Engg Works	Engineering Fabrication Works	100 MT/Month Heavy structural Engineering Fabrication works	5
6	10	Sokeo Power P. Ltd	Gas Turbines	200 MW Steam Turbines and spares	1
7	12	Eastern Engineering	Design, Fabrication, Installation of Equipment & Structural Machinery	5 Tons/ day Design, fabrication, Installation of equipment and structures, Machinery spares manufacture and exports	2.17
8	13	Kolamala Heavy industries	Heavy Fabrication Works	Heavy specialized pressure vessels, heat exchangers, boilers and cryogenic vessels	1
9	22p	Reframin Alumina Pvt.Ltd.,	Ceramic	30000 MTA	3
10	9	Lokanath Enterprises	Chemical, Calcination & Pulverizatio n	-	1
11	18	Vacant Plot	-	-	1.08
12	19	VSR Associates	Thyta Epoxy & Polyester powder coating factory & FBE coating of Rebars	-	2.54
Total allotted area (Acres)					62.34

Table-2: List of Industries Proposed

S. No	Plot No	Industries	Product	Capacity	Area in Acres
1	6	Engineering	Manufacturing, Assembling & Fabrication	-	20
2	3	Glass Industry	Glass	35000TPA	9.79
3	11	Glass, Ceramic, Earthern potteries manufacturing	Glass & Ceramic	750 TPA	2.31

		using oil or gas fired kiln, coating on glasses using cerium fluoride, magnesium fluoride, etc.,			
4	4	Thermocol Manufacturing	Thermocol	1000 TPA	3.98
5	14	Flexible Packaging	Cardboard / Corrugated box	1000 TPA	1
6	15	Packing materials	Packing materials from vegetable fibre yarn	2000 TPA	1
7	16	Fly ash brick unit	Fly ash brick	25000 TPA	1.37
8	17	Automobile body building	Automobile body building	200 Vehicles/A	2.38
9	20	Cutting, Sizing & Polishing of marble stones	Marble stones	30000 TPA	5.0
10	21	Automobile parts (rubber) Manufacturing	Automobile parts	3000 TPA	3.23
Total proposed Industrial area					50.06 Acres
Total Plotted Area (List of Industries allotted (62.34 Acres) + List of industries proposed (50.06 Acres)					112.40 Acres

III. The source of fresh water is Yeluru Canal. The total water requirement shall not exceed 482 KLD. Out of that, water required for Process is 376 KLD; Domestic is 106 KLD; Process Effluent generated 262 KLD is to be treated in CETP and the treated effluents from CETP will be given to the individual industries in the Industrial Park. The sewage generated 96 KLD is to be treated in CSTP and treated sewage is to be used development of greenbelt. The capacity of CETP is 300 KLD & CSTP is 150 KLD. All the treated waste water discharged from the outlet of CETP shall be recycled in the member units for various purposes to be utilised to develop greenbelt within the industrial park. The CSTP sludge generated is to be used as manure. The Solid waste generation is 683.2 kg/day, out of this 375.7 kg/day of Inorganic waste is to be segregated by the industries and to be disposed to authorized recyclers & 307.5 kg/day organic waste is to be composted and to be used as manure. Sludge generated from CETP 2500 TPA is to be disposed to TSDF; Process residue and waste 5000 TPA is to be disposed TSDF; Distillation residue 350 TPA is to be disposed to TSDF; MEE ATFD Salt 120 TPA is to be disposed to TSDF and used oil, used batteries discarded / Barrels / liners, Spent Carbon / Catalyst will be sent to Authorised Recyclers.

IV. The proposal has been examined and processed in accordance with EIA Notification, 2006 & its amendments thereof. The State Level Expert Appraisal Committee (SEAC) examined the proposal in its meetings held on 26.08.2016 & 27.04.2017. The Representative of the project proponent ( APIIC) and their consultant M/s.HCES Consultants have attended the meeting and presented of the EIA report of the proposed project; Industrial Park. The committee noted that this project proposal for development of Industrial Park was earlier appraised in the SEAC meeting held on 26.08.2016 and the committee noted that this project proposal falls The Committee noted that the proposed project falls under Item 7(c) of the schedule of the EIA Notification 2006. The Committee recommended for issue of Environmental Clearance to this Project by stipulating the standard conditions and a condition was stipulated that the APIIC shall maintain the greenbelt 33% of the area. and No 'A' category unit shall be established. In this SEAC meeting, the project proponent has clarified that only Category 'B' industries are proposed in the PUDI Industrial Park (IP). The CETP of capacity 300 KLD and CSTP of capacity 150 KLD are proposed in this Industrial Park. The treated effluents from CETP will be given to the individual industries in the Industrial Park and the treated sewage from CSTP will be utilised for development of greenbelt within the Industrial Park. *The Committee recommended for issue of Environmental Clearance to this Project by stipulating the standard conditions with additional conditions: (i).The effluents from the individual industries in proposed Industrial Park shall be collected and the treated in CETP and the treated effluents shall be given to industries in the Industrial Park.. (ii). The sewage from the individual industries shall be collected and the treated in CSTP and the treated sewage shall be utilised for development of green belt wihtin the proposed Industrial Park, (iii). obtain necessary permission to draw the water from the GVMC supply. (iv) Shall maintain the greenbelt 33% of the area. v) Shall not establish any category 'A' industry in the Industrial Park.* The State Level Environment Impact Assessment Authority (SEIAA), in its meeting held on 15.09.2016 & 12.05.2017 examined the proposal and agreed with the recommendations of SEAC, and decided to issue Environmental Clearance. The SEIAA, A.P hereby accords prior Environmental Clearance to the project as mentioned at Para No. I under the provisions of the EIA Notification 2006 and its subsequent amendments issued under Environment (Protection) Act, 1986 subject to implementation of the following specific and general conditions:

**PART – A: SPECIFIC CONDITIONS:**

- i. The proponent shall follow the solid waste management as per the SWM Rules, 2016.
- ii. The proponent shall provide the parking area in compliance with the NBC / MoEF / local Government regulations as applicable.
- iii. The proponent shall provide CETP & CSTP to the proposed units.
- iv. The proponent shall obtain necessary permission to draw the water from the GVMC supply.
- v. The proponent shall maintain the greenbelt 33% of the area.
- vi. No 'A' category unit shall be established.

vii. The proponent shall fulfill all commitments made during the public hearing held on 01.04.2016.

I. Construction Phase:

- i. Provision shall be made for the housing of the construction labour within the site with all necessary infrastructure and facilities such as safe drinking water, fuel for cooking, mobile toilets, mobile STP, medical health care, crèche etc., The housing may be in the form of temporary structures to be removed after the completion of the project. The safe disposal of wastewater and solid wastes generated during the construction phase should be ensured.
- ii. A First Aid Room shall be provided in the project both during construction and operation of the project.
- iii. All the topsoil excavated during construction activities should be stored for use in horticulture/landscape development within the project site.
- iv. Disposal of muck during construction phase should not create any adverse effect on the neighbouring communities and be disposed taking the necessary precautions for general safety and health aspects of people, only in approved sites with the approval of competent authority.
- v. Soil and ground water samples will be tested to ascertain that there is no threat to ground water quality by leaching of heavy metals and other toxic contaminants.
- vi. Construction spoils, including bituminous material and other hazardous materials, must not be allowed to contaminate watercourses and the dump sites for such material must be secured so that they should not leach into the ground water.
- vii. Any hazardous waste including biomedical waste, if any, should be disposed of as per applicable Rules & norms with necessary approvals of the Andhra Pradesh Pollution Control Board.
- viii. The diesel generator sets to be used during construction phase should be low sulphur diesel type and should conform to E (P) Rules prescribed for air and noise emission standards.
- ix. Vehicles hired for bringing construction material to the site should be in good condition and should conform to applicable air and noise emission standards and should be operated only during non-peak hours.
- x. Ambient noise levels should conform to the residential standards both during day and night as notified by the MoE&F, GOI from time to time. Incremental pollution loads on the ambient air and noise quality should be closely monitored during construction phase. Adequate measures should be made to reduce ambient air and noise level during construction phase, so as to conform to the stipulated standards by the CPCB.



- xi. As per the provisions of Fly Ash Notification No: S.O. 2804 (E), dt. 03.11.2009, every construction agency engaged in the construction of buildings within a radius of hundred kilometers from a coal or lignite based thermal power plant shall use only fly ash based products for construction, such as: cement or concrete, fly ash bricks or blocks or tiles or clay fly ash bricks, blocks or tiles or cement fly ash bricks or bricks or blocks or similar products or a combination or aggregate of them in every construction project.
- xii. Ready mixed concrete must be used in building construction.
- xiii. Storm water control and its re-use shall be as per CGWB and BIS standards for various applications.
- xiv. Permission to draw ground water shall be obtained from the competent Authority prior to construction/operation of the project.
- xv. Water demand during construction should be reduced by use of pre-mixed concrete, curing agents and other best practices referred.
- xvi. Separation of grey and black water should be done by the use of dual plumbing line for separation of grey and black water.
- xvii. Fixtures for showers, toilet flushing and drinking should be of low flow either by use of aerators or pressure reducing devices or sensor based control.
- xviii. Use of glass may be reduced by upto 40% to reduce the electricity consumption and load on air-conditioning. If necessary, high quality double glass with special reflective coating in window is to be used.
- xix. Roof should meet prescriptive requirement as per Energy Conservation Building Code by using appropriate thermal insulation material to fulfill requirement.
- xx. Adequate measures to reduce air and noise pollution during construction keeping in mind CPCB norms on noise limits.
- xxi. Opaque wall should meet prescriptive requirement as per Energy Conservation Building Code which is proposed to be mandatory for all air-conditioned spaces while it is aspirational for non-air conditioned spaces by use of appropriate thermal insulation material to fulfill requirement.
- xxii. The approval of the competent authority shall be obtained for structural safety of the buildings due to earthquake, adequacy of fire fighting equipments, etc. as per National Building Code including protection measures from lightening etc.



- xxiii. Regular supervision of the above and other measures for monitoring should be in place all through the construction phase, so as to avoid disturbance to the surroundings.

## II. Operational Phase:

- i. The installation of the Sewage Treatment Plant (STP) should be certified by an independent expert and a report in this regard should be submitted to the SEIAA before the project is commissioned for operation. Discharge of treated sewage shall conform to the norms & standards of the Andhra Pradesh Pollution Control Board. Sewage Treatment Plant should be monitored on a regular basis.
- ii. As an integral part of the park, the APIIC shall build the Common Effluent Treatment Plant and make it ready to be used by the individual units, similar to other infrastructures such as Roads and drainage systems.
- iii. Green buffer in the form of greenbelt to a width of 15 m should be provided all along the periphery of the industrial area. The individual unit should keep 33% of allotted area as green area.
- iv. Zoning of the area in terms of 'type of industries' coming-up in the industrial area based on the resource requirement along with likely pollutants with quantity from the various industries.
- v. Rain water harvesting for roof run-off and surface run-off, as plan submitted should be implemented. Before recharging the surface run off, pre-treatment must be done to remove suspended matter, oil and grease.
- vi. The solid waste generated should be properly collected & segregated before disposal to the City Municipal Facility. The organic waste shall be composted.
- vii. The D.G. Sets shall be provided with acoustic enclosures and adequate stack height as per CPCB norms. The fuel used for the diesel generator sets should be low sulphur diesel and should conform to E (P) Rules prescribed for air and noise emission standards.
- viii. Any hazardous waste including biomedical waste should be disposed of as per applicable Rules & norms with necessary approvals of the Andhra Pradesh Pollution Control Board.
- ix. The green belt design along the periphery of the plot shall achieve attenuation factor conforming to the day and night noise standards prescribed for residential land use by the MoE&F, GOI/CPCB. The open spaces inside the plot should be suitably landscaped and covered with vegetation of indigenous variety. During night time the noise levels measured at the boundary of the building shall be restricted to the permissible levels to comply with the prevalent regulations.

- x. Incremental pollution loads on the ambient air quality, noise and water quality should be periodically monitored after commissioning of the project.
- xi. Application of solar energy should be incorporated for illumination of common areas, lighting for gardens and street lighting in addition to provision for solar water heating. A hybrid systems or fully solar system for a portion of the apartments should be provided.
- xii. Traffic congestion near the entry and exit points from the roads adjoining the proposed project site must be avoided. Parking should be fully internalized and no public space should be utilized.
- xiii. Adequate number of parking spaces shall be provided for visitor vehicles. Rest room facilities should be provided for service population. The proponent shall provide public convenience facilities such as toilets, bathrooms, waiting rooms etc. for the drivers, workers etc. so as to maintain cleanness/hygienic conditions in the surroundings of the project.
- xiv. The proponent shall comply with Energy Conservation Practices, Energy efficient practices and energy audit practices. Wherever feasible, green building concepts shall be adopted. Use of solar panels may be done to the extent possible.
- xv. Adequate measures should be taken to prevent odour problem from solid waste processing plant and STP.

Part – B. General Conditions:

- i. This order is valid for a period of 7 years.
- ii. "Consent for Establishment" shall be obtained from Andhra Pradesh Pollution Control Board under Air and Water Act before the start of any construction work at site.
- iii. The proponent shall submit half-yearly compliance reports in respect of the terms and conditions stipulated in this order & monitoring reports in hard and soft copies to the SEIAA and Ministry's Regional office, Chennai on 1<sup>st</sup> June and 1<sup>st</sup> December of each calendar year.
- iv. Officials from the Regional Office of MoEF&CC, Chennai who would be monitoring the implementation of environmental safeguards should be given full co-operation, facilities and documents/data by the project proponents during their inspection. A complete set of all the documents shall be submitted to the CCF, Regional Office, MoEF&CC, Chennai.

- v. In the case of any change (s) in the scope of the project, the project would require a fresh appraisal by this SEIAA. No further expansion or modifications in the project shall be carried out without prior approval of the SEIAA, AP.
- vi. The project proponent shall submit the copies of the environmental clearance to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- vii. The proponent shall obtain clearance from Fire Department. All other statutory clearances shall be obtained, as applicable by project proponents from the competent authorities.
- viii. The project proponent should advertise in at least two local Newspapers widely circulated in the region, one of which shall be in the vernacular language informing that the project has been accorded environmental clearance and copies of clearance letters are available with the Andhra Pradesh Pollution Control Board. The advertisement should be made within 7 days from the day of issue of the clearance letter and a copy of the same should be forwarded to the Regional Office of this Ministry at Chennai.
- ix. The funds earmarked for environmental protection measures (Capital cost Rs.549 Lakhs and Recurring cost Rs.13.01 lakhs /annum) should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the SEIAA and Ministry's Regional Office located at Chennai.
- x. Any appeal against this Environmental Clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
- xi. The SEIAA may revoke or suspend the order, if implementation of any of the above conditions is not satisfactory. The SEIAA reserves the right to alter/modify the above conditions or stipulate any further condition in the interest of environment protection.
- xii. Concealing the factual data or failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986 without any prior notice.



- xiii. These stipulations would be enforced among others under the provisions of Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Public Liability (Insurance) Act, 1991 and EIA Notification, 2006.

Sd/-  
MEMBER SECRETARY,  
SEIAA, A.P.

Sd/-  
MEMBER,  
SEIAA, A.P.


Sd/-  
CHAIRMAN,  
SEIAA, A.P.

To  
The Executive Director,  
Andhra Pradesh Industrial Infrastructure Corporation Ltd.,  
(APIIC).  
Parisrama Bhavan, 6<sup>th</sup> Floor,  
5-9-58/B, Fateh Maidan Road, Basheerbagh,  
Hyderabad- 500004.

Copy to:

1. The Chairman, SEAC, A.P. for kind information.
2. The Member Secretary, APPCB for kind information.
3. The EE, RO: Visakhapatnam, APPCB for information.
4. The Regional Officer, MOEF&CC, GOI, Chennai for kind information.
5. The Secretary, MOEF&CC, GOI New Delhi for kind information.
6. Monitoring cell, MoEF&CC, GOI, New Delhi for kind information.

//T.C.F.B.O//

  
P. Murali Swamy  
SENIOR ENVIRONMENTAL ENGINEER (EC)